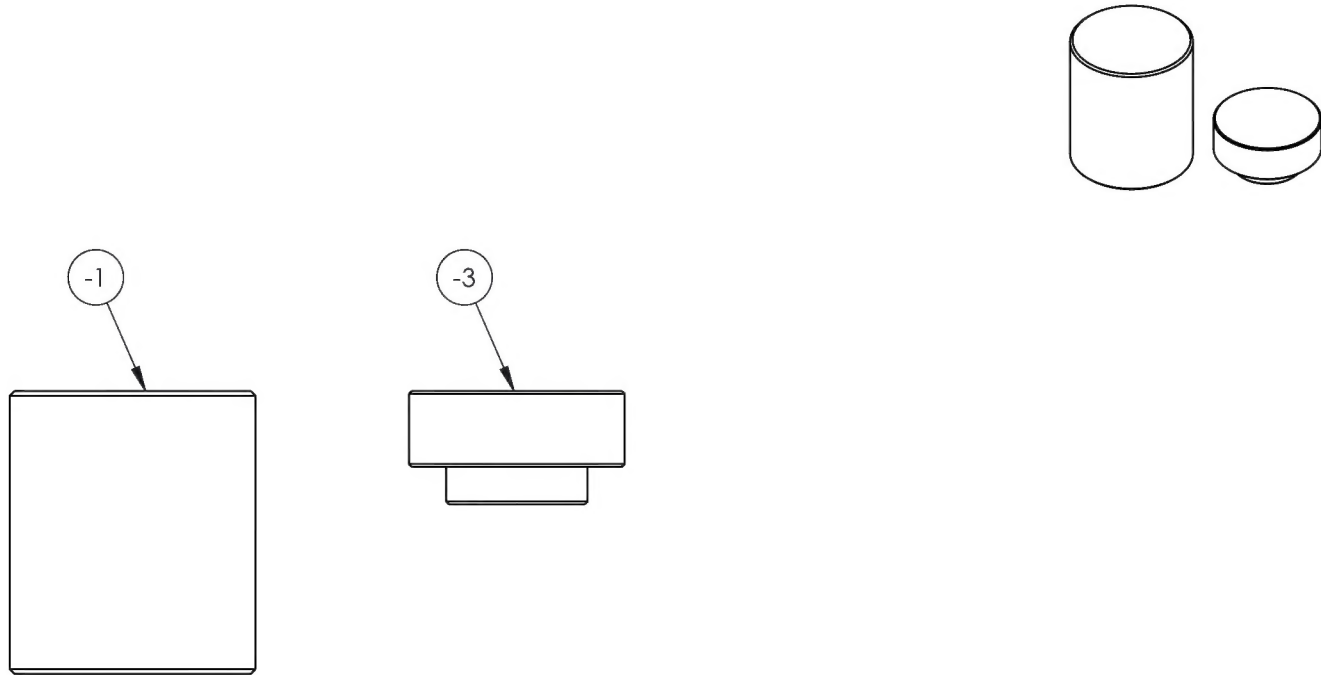


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	1/25/2016	RJC	JAG



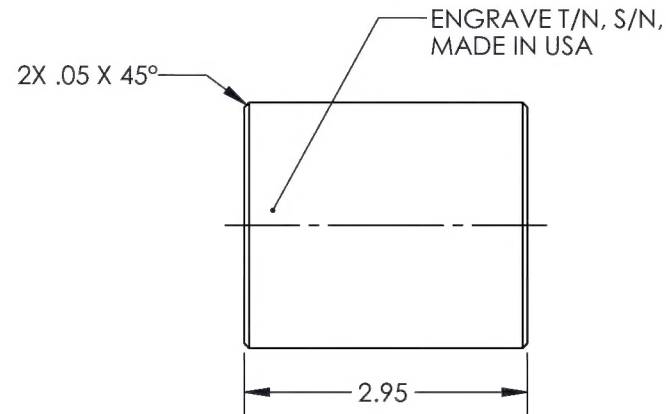
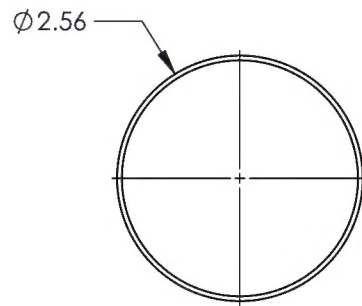
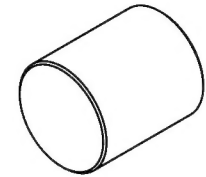
NOTE:
REFERENCE EUROCOPTER T/N 105-14181W2.

DART AEROSPACE	
TITLE ASSEMBLY TOOL FOR FLANGE BUSHING	
DWG NO. RBE105-14181W2	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FEAT AS PLATED	.XXX ± .005 FRACTIONS ± 1/8
TREAT ANODIZED	.XX ± .01 ANGLES ± .5°
FINISH RAA	.X ± .1 SURFACES = 125
SPEC SEE REFERENCE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	EC145
APPROVED: GILBERT	
SCALE 1:2	DATE 12/30/2015
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	GUIDE	6061		2
			-3	1	PRESS	6061		3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

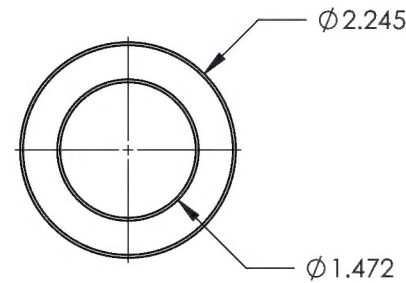
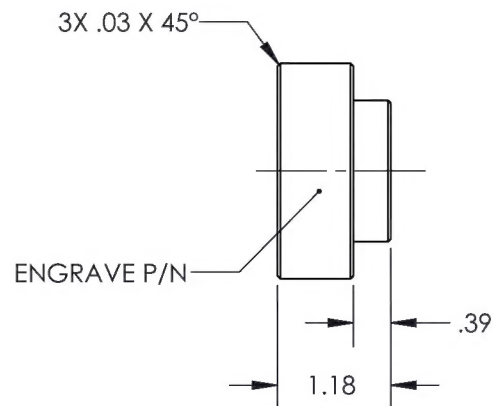
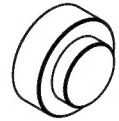


(-1)
GUIDE

DART AEROSPACE	
TITLE ASSEMBLY TOOL FOR FLANGE BUSHING	
DWG NO. RBE105-14181W2-1	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS I	.XX ± .01 ANGLES ± .5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 12/30/2015	USED ON MODEL
	EC145
	SHEET 2 OF 3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)

PRESS

DART AEROSPACE	
TITLE ASSEMBLY TOOL FOR FLANGE BUSHING	
DWG NO. RBE105-14181W2-3	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS I	.XX ± .01 ANGLES ± .5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
	EC145
SCALE 1:2	DATE 12/30/2015
	SHEET 3 OF 3